

Environmental Product Declaration



In accordance with ISO 14025 and EN 15804:2012+A2:2019 for:

**ECOPact: H25, H30, H35, ARTEVIA HDOS 330, H25
AGILIA, H30 AGILIA, H35 AGILIA, ARTEVIA HDOS
275, HYDROMEDIA, AGILIA SUELO C, ULTRA
SERIES PROYECTADO**

FROM

LAFARGEHOLCIM



Programme:

Programme operator:

EPD registration
number:

Publication date:

Valid until:

The International EPD® System, www.environdec.com

EPD International AB

S-P-03786

2021-06-01

2026-05-31

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



General information

Programme information

Programme:	The International EPD® System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
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CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product category rules (PCR): PCR 2019:14 Construction Products. Version 1.1, c-PCR-003 Concrete and concrete elements (EN 16757). Version 2019-12-20
PCR review was conducted by: The Technical Committee of the International EPD® System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña. The review panel may be contacted via the Secretariat info@environdec.com
Independent third-party verification of the declaration and data, according to ISO 14025:2006: <input type="checkbox"/> EPD process certification <input checked="" type="checkbox"/> EPD verification
Third party verifier: TECNALIA R&I Certificación S.L. Auditor: Cristina Gazulla Santos Accredited by: ENAC. Accreditation no.125/C-PR283
Procedure for follow-up of data during EPD validity involves third party verifier: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.

Company information

Owner of the EPD: LAFARGEHOLCIM SPAIN.

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<https://www.lafargeholcim.es/>

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Description of the organisation: LafargeHolcim is one of the world leaders in building materials and solutions with activity in four business segments: cement, aggregate, concrete solutions and products in the field of construction. Its ambition is to lead the industry towards reducing carbon emissions and moving towards low carbon construction. With the strongest R&D area in the industry, the company seeks to promote the development and marketing of high-quality and sustainable building materials and solutions for its customers around the world.

LafargeHolcim has five cement factories in Spain with an installed capacity of seven million tons per year, 20 concrete plants, a mortar plant, a plant for the preparation of alternative fuels from waste, four terminals and two distribution centers, where about 700 employees work. The company is distinguished by having the first Laboratory with an exclusive area of alternative fuels and the first Research and Development Center for New Concrete and Mortars. LafargeHolcim contributes to global development by making significant efforts in innovation, which materialize in the creation of safe, sustainable and high-performance materials and solutions that respond to customer challenges

Product-related or management system-related certifications:

LafargeHolcim has implemented ISO 9001 and ISO 14001 management systems.

Name and location of production site(s):

Since the products included in the EPD are new in the market, primary data related to product composition has been gathered from first production tests in 2020. The results are valid for the product produced in all the manufacturing plants of LafargeHolcim in Spain.

Product information

Product name: ECOPact: H25, H30, H35, H25 AGILIA, H30 AGILIA, H35 AGILIA, ARTEVIA HDOS 275, ARTEVIA HDOS 330, HYDROMEDIA, AGILIA SUELO C, ULTRA SERIES PROYECTADO

Product description: LafargeHolcim is a leading manufacturer and supplier of high quality concrete and mortar, and has projects and activities on road and network, collective housing. Concrete and mortar production is a specific process: depending on the nature and quantity of each of the components (cement, aggregates, water, additives), it will have different characteristics. Once manufactured, the ready-mixed concrete/mortar is a fresh product, which must be transported and used quickly on local markets, and under optimal conditions.

LafargeHolcim's concrete and mortar offer an outstanding combination of product quality and performance. All manufactured products are high quality concrete and mortar, characterised by their extraordinary capacity and great finishing. ECOPact: H25, H30, H35, H25 AGILIA, H30 AGILIA, H35 AGILIA, ARTEVIA HDOS 275, ARTEVIA HDOS 330, HYDROMEDIA, AGILIA SUELO C, ULTRA SERIES PROYECTADO, are concrete and mortar manufactured

in Alcobendas and Papiol factories in Spain. Products are a ready-mix concrete/mortar, as well as that the ranges included are structural concretes, except Artevia which is to be used in continuous pavements. Agilia Suelo C which is a self-leveling mortar, Hydromedia which is a pervious concrete and Ultra Series Projected which can be a concrete or mortar

UN CPC code: 375 Articles of concrete, cement and plaster

LCA information

Functional unit: one m³ of ready-mix of concrete/mortar with a strength of 25 MPa, 30 MPa or 35 MPa which fulfils the requirements of technical behaviour referred to construction (strength and other technical characteristics) with a Reference Service Life of 100 years.

Type of concrete	Strength (MPa)	Density (kg/m ³)
ECOPact H25	25	2311,65
ECOPact H30	30	2315,12
ECOPact H35	35	2297,70
ECOPact AGILIA H25	25	2311,25
ECOPact AGILIA H30	30	2318,00
ECOPact AGILIA H35	35	2321,60
ECOPact ARTEVIA HDOS 275	-	2309,80
ECOPact ARTEVIA HDOS 330	-	2287,30
ECOPact HYDROMEDIA	-	2086,25
ECOPact AGILIA SUELO C	-	2161,75
ECOPact ULTRA PROYECTADO	-	2057,80

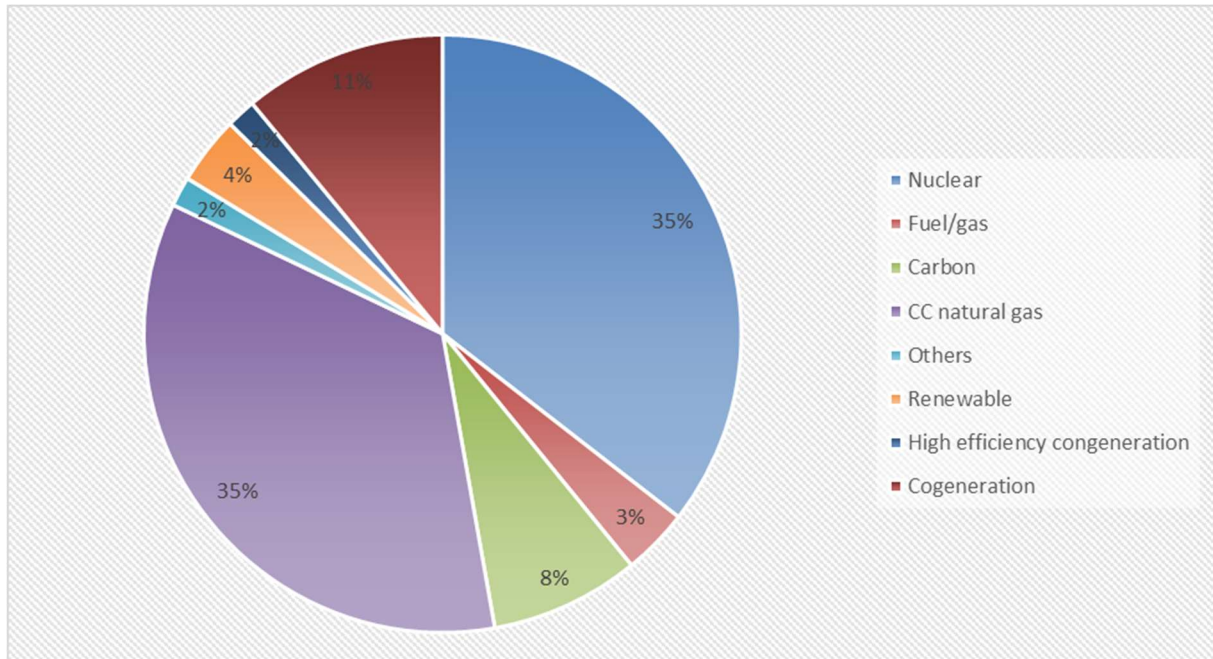
Reference service life: 100 years (as declared by the manufacturer) and recommended in c-PCR for structural concrete.

Time representativeness: the data inventory of the LCA study presented is a new product and data for a complete year is not available yet. The residual electricity mix is from Spain in 2018¹. The amount used of raw materials (cement, water, gravel stone) has been obtained from the recipe and first tests in Papiol and Alcobendas manufacturing plant in 2020. Energy consumption, waste production, pollutant emissions and transport distance (in A2 and A4) have been obtained from Alcobendas and Papiol manufacturing plants in 2019 (from the first of January 2019 to the 31st of December 2019) since the production process is the same for the different concrete products manufactured in the plants. The composition of the specific

¹ https://www.aib-net.org/sites/default/files/assets/facts/residual-mix/2018/AIB_2018_Residual_Mix_Results_v1_1.pdf

cement used for each product has been obtained also directly from the manufacturing plants and therefore corresponds to reality.

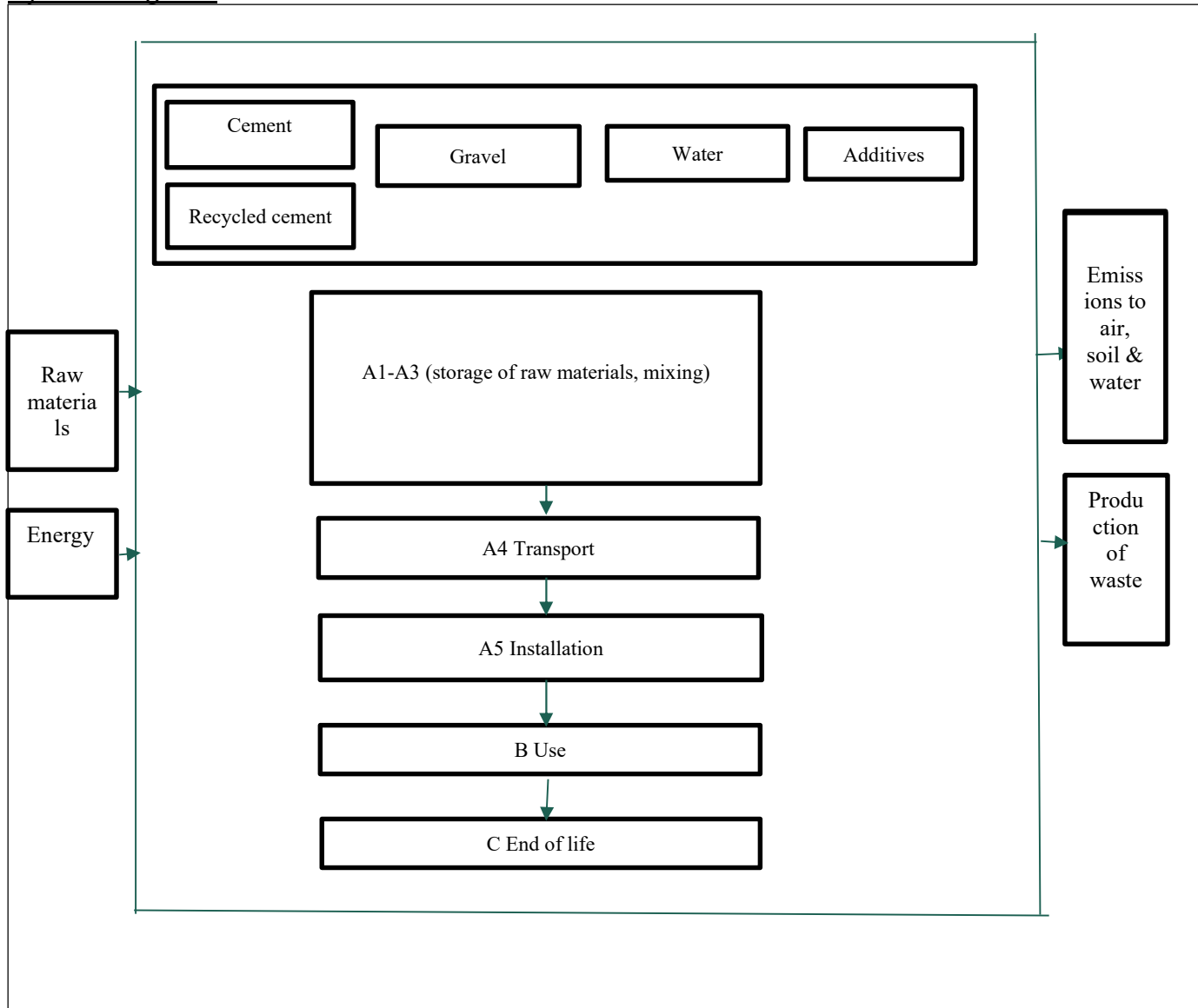
Residual electricity mix Spain 2018



Database(s) and LCA software used: generic data on the impact per unit of matter or energy have been taken to determine emissions per kg of matter, kWh of energy or tkm transported. These data have been obtained from the Ecoinvent database version 3.5. (updated in <2 years) and Simapro 9.1. The impact models used are those indicated in EN 15804:2012+A2:2019

Description of system boundaries:
Cradle to grave and Module D (A+B+C+D)

System diagram:



More information: www.lafargeholcim.es

- Technical support for the implementation of the EPD: Marcel Gómez Consultoría Ambiental.
- The modularity principle, as well as the polluter-payer principle have been followed.
- Cut off rules: according to EN 15804 a minimum of 95% of total inflows (mass and energy) per module are included and more than 99% of the inflows are accounted for.
- Allocation procedure: where necessary (energy and water consumption, waste production) an allocation based in volume has been used.
- The next processes have not been included since its impact is not significant:
 - Environmental impact from infrastructure, construction, production equipment, and tools that are not directly consumed in the production process.
 - Personnel-related impacts, such as transportation to and from work.

Modules declared, geographical scope, share of specific data (in GWP-GHG indicator) and data variation:

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage	
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
Modules declared	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Geography	ES	ES	ES	ES	ES	ES	ES	ES	ES	ES	ES	ES	ES	ES	ES	ES	ES	
Specific data used	More than 99% specific data is used in the EPD.					-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	Less than 10% inside of every group of products					-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	Less than 10 %					-	-	-	-	-	-	-	-	-	-	-	-	-

- **A1-A3 Product stage**

- **A1 Raw materials supply:** this module takes into account the extraction and processing of raw materials and the energy that is produced prior to the manufacturing process under study. The product uses 40% of recycled cement, since a significative amount of clinker has been replaced by sludge.
- **A2 Transport:** this module includes the transport of the different raw materials from the manufacturer to the factory. The distance and type of concrete truck for each raw material has been introduced.
- **A3 Manufacturing:** this module includes the consumption of energy and water used during the manufacturing process, as well as the transport and management of the factory-produced waste. The manufacture of concrete or mortar consists mainly of a mixing process of different components.

- **A4-A5 Construction process stage**

- **A4 Transport**

PARAMETER	VALUE/DESCRIPTION
Fuel type and consumption of vehicle or vehicle type used for transport e.g. long distance truck, boat, etc	Truck of 16- 32 tn. Fuel consumption: 51 L/100 Km
Distance	Truck: 12,16 km
Capacity utilisation (including empty returns)	100%
Bulk density of transported products*	See table in LCA information section
Volume capacity utilisation factor	1

○ **A5 Construction/Installation**

The product is directly transferred from the truck to the construction site

PARAMETER	VALUE/DESCRIPTION
Auxiliary materials for installation	No auxiliary material used
Use of water	Not used
Use of other resources	No other resource consumption
Quantitative description of the type of energy (regional mix) and the consumption during the installation process	Not used
Wastage of materials on the building site before waste processing, generated by the product's installation (specified by type)	Product losses (2%)

- **B Use stage:** the products fix CO₂ by carbonatation during the use phase (B1), and do not require maintenance (B2), repair (B3), replacement (B4), refurbishment (B5), operational energy use (B6) or operational water use (B7) during its Reference Service Life.

CO₂ fixed by carbonatation of cement during the use phase has been included as required in c-PCR, following the methodology explained in EN 16757².

$$CO_2 \text{ uptake} = k * \left(\frac{\sqrt{t}}{1000} \right) * Utcc * C * Dc$$

² UNE-EN 16757:2018. Sustainability of construction works - Environmental product declarations - Product Category Rules for concrete and concrete elements

Where:

K:K factor, mm of carbonation/year^{0.5}

Utcc: maximum theoretical uptake in g CO₂/Kg of cement

C:cement content in kg/m³ of concrete

Dc: degree of carbonation

A hypothesis is made where only one face of one m³ of concrete is in contact with air, being the other 3 faces not in contact with air.

- **C End of life stage**

- **C1 Deconstruction/demolition:** the use of diesel during the demolition process has been included.
- **C2 Transport to waste processing:** the model use for the transportation (see A4, transportation to the building site) is applied.
- **C3 Waste processing for reuse, recovery and/or recycling:** the product is 89% recycled³.
- **C4 Disposal:** the product is 11% landfilled.

PARAMETER	VALUE/DESCRIPTION
Collection process specified by type	The product is collected mixed with construction waste
Recovery system specified by type	89% recycling
Disposal specified by type	11% landfill
Assumptions for scenario development (e.g. transportation)	16-32 tn truck. Fuel consumption: 25 l/100 Km Distance: 50 km

- **D Reuse-Recovery-Recycling potential**

The product is recycled in 89%³. As a consequence, the module D has been calculated, where the results of recycled content that the product already includes has been taken into account. The avoided product is considered crushed gravel.

² <https://ec.europa.eu/eurostat/documents/2995521/9629294/8-04032019-BP-EN.pdf/295c2302-4ed1-45b9-af86-96d1bbb7acb1>

Content information

ECOPact Artevia HDOS 275 average

Product components	Weight, kg	Post-consumer material, weight-%	Renewable material, weight-%
CEM III/A	200-350	40.0	0
Gravel	1000-2100	0	0
Water	100-250	0	0
Additives	0-50	0	0
TOTAL	2309,8	12	0

ECOPact Artevia HDOS 330 average

Product components	Weight, kg	Post-consumer material, weight-%	Renewable material, weight-%
CEM III/A	200-350	40.0	0
Gravel	1000-2000	0	0
Water	100-200	0	0
Additives	0-50	0	0
TOTAL	2287,3	14	0

ECOPact Ultra Series Proyectado average

Product components	Weight, kg	Post-consumer material, weight-%	Renewable material, weight-%
CEM III/A	350-500	40.0	0
Gravel	1000-1800	0	0
Water	100-200	0	0
Additives	0-50	0	0
TOTAL	2057,8	22	0

During the life cycle of the product any hazardous substance listed in the “Candidate List of Substances of Very High Concern (SVHC) for authorization” has not been used in a percentage higher than 0,1% of the weight of the product.

Environmental Information- results are by m³ of product

Estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

These results are valid for the next products since their impact differs less than 10%. A representative product has been chosen (the selected product is the first one of the list).

ECOPact Artevia HDOS 275, ECOPact H25, ECOPact Agilia SUELO C, ECOPact H30, ECOPact H25 Agilia

Potential environmental impact – mandatory indicators according to EN 15804

Results per Functional Unit																
Indicator	Unit	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-fossil	kg CO ₂ eq.	1,84E+02	6,14E+00	4,38E+00	1,60E+00	0	0	0	0	0	0	9,43E+00	1,92E+01	0	9,96E+00	-1,42E+01
GWP-biogenic	kg CO ₂ eq.	7,87E-02	1,91E-03	1,90E-03	0	0	0	0	0	0	0	1,66E-03	5,97E-03	0	8,48E-03	-5,29E-02
GWP-luluc	kg CO ₂ eq.	3,10E-02	1,79E-03	8,00E-04	0	0	0	0	0	0	0	8,01E-04	5,60E-03	0	1,61E-03	-2,29E-02
GWP-total	kg CO ₂ eq.	1,84E+02	6,14E+00	4,38E+00	1,60E+00	0	0	0	0	0	0	9,43E+00	1,92E+01	0	9,97E+00	-1,43E+01
ODP	kg CFC11 eq.	1,36E-05	1,41E-06	4,87E-07	0	0	0	0	0	0	0	2,13E-06	4,40E-06	0	4,94E-06	-2,14E-07
AP	mol H ⁺ eq.	5,04E-01	2,51E-02	1,41E-02	0	0	0	0	0	0	0	9,88E-02	7,86E-02	0	9,81E-02	-7,74E-02
EP-freshwater	kg PO ₄ ³⁻ eq.	5,60E-02	3,25E-03	1,61E-03	0	0	0	0	0	0	0	1,53E-02	1,02E-02	0	1,40E-02	-7,02E-03
EP-freshwater	kg P eq.	1,87E-03	9,10E-05	5,62E-05	0	0	0	0	0	0	0	7,20E-05	2,85E-04	0	1,29E-04	-1,26E-03
EP-marine	kg N eq.	1,23E-01	7,26E-03	3,51E-03	0	0	0	0	0	0	0	4,28E-02	2,27E-02	0	3,56E-02	-3,30E-03
EP-terrestrial	mol N eq.	1,49E+00	8,11E-02	4,15E-02	0	0	0	0	0	0	0	4,71E-01	2,53E-01	0	3,97E-01	-1,12E-01
POCP	kg NMVOC eq.	3,89E-01	2,46E-02	1,13E-02	0	0	0	0	0	0	0	1,29E-01	7,68E-02	0	1,13E-01	-1,52E-02
ADP-minerals&metals*	kg Sb eq.	9,50E-05	1,82E-05	4,12E-06	0	0	0	0	0	0	0	3,15E-06	5,70E-05	0	1,07E-05	-1,62E-04
ADP-fossil*	MJ	1,06E+03	9,21E+01	3,46E+01	0	0	0	0	0	0	0	1,35E+02	2,88E+02	0	3,22E+02	-1,36E+02
WDP*	m ³	1,78E+01	4,73E-01	4,20E-01	0	0	0	0	0	0	0	6,21E-01	1,48E+00	0	1,27E+00	-2,72E+01

Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-land use and land use change = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption
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* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Potential environmental impact – additional mandatory and voluntary indicators

Results per Functional Unit																
Indicator	Unit	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG ⁴	kg CO ₂ eq.	1,84E+02	6,14E+00	3,81E+00	-2,67E+00	0	0	0	0	0	0	9,43E+00	1,92E+01	0	9,96E+00	-1,43E+01

Use of resources

Results per Functional Unit																
Indicator	Unit	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	5,81E+01	9,85E-01	1,33E+00	0	0	0	0	0	0	0	7,90E-01	3,08E+00	0	4,32E+00	-1,85E+01
PERM	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
PERT	MJ	5,81E+01	9,85E-01	1,33E+00	0	0	0	0	0	0	0	7,90E-01	3,08E+00	0	4,32E+00	-1,85E+01
PENRE	MJ	2,23E+03	9,94E+01	4,04E+01	0	0	0	0	0	0	0	1,45E+02	3,11E+02	0	3,50E+02	-1,77E+02
PENRM	MJ.	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
PENRT	MJ	2,23E+03	9,94E+01	4,04E+01	0	0	0	0	0	0	0	1,45E+02	3,11E+02	0	3,50E+02	-1,77E+02
SM	kg	1,10E+00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RSF	MJ	9,00E+00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FW	m ³	1,75E+01	1,75E-02	7,11E-02	0	0	0	0	0	0	0	1,44E-02	5,47E-02	0	3,71E-01	-2,11E+00

⁴ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water
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Waste production and output flows

Waste production

Results per Functional Unit																
Indicator	Unit	Tot.A 1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	6,34E-04	5,91E-05	2,38E-05	0	0	0	0	0	0	0	6,08E-05	1,85E-04	0	1,13E-04	-4,03E-04
Non-hazardous waste disposed	kg	3,76E+01	4,40E+00	4,72E+01	0	0	0	0	0	0	0	1,45E-01	1,37E+01	0	2,31E+03	-3,51E+00
Radioactive waste disposed	kg	7,35E-03	6,33E-04	2,40E-04	0	0	0	0	0	0	0	9,47E-04	1,98E-03	0	2,25E-03	-3,86E-04

Other output flows

Results per Functional Unit																
Indicator	Unit	Tot. A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	0	0	0	0	0	0	0	0	0	0	890	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Results per Functional Unit		
BIOTIC CARBON CONTENT	Unit	QUANTITY
Biogenic carbon content in product	kg C	0
Biogenic carbon content in packaging	kg C	0

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

Environmental Information- results are by m³ of product

Estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

Results are valid for the next products since their impact differs less than 10%. A representative product has been chosen (the selected product is the first one of the list).

ECOPact Artevia HDOS 330, ECOPact H35, ECOPact H30 Agilia, ECOPact Hydromedia, ECOPact H35 Agilia

Potential environmental impact – mandatory indicators according to EN 15804

Results per Functional Unit																
Indicator	Unit	Tot.A1 -A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-fossil	kg CO ₂ eq.	2,07E+02	6,08E+00	4,07E+00	-1.83E+00	0	0	0	0	0	0	9,27E+00	1,90E+01	0	9,86E+00	-1,36E+01
GWP-biogenic	kg CO ₂ eq.	8,14E-02	1,89E-03	2,32E-03	0	0	0	0	0	0	0	1,63E-03	5,91E-03	0	8,40E-03	-5,12E-02
GWP-luluc	kg CO ₂ eq.	3,19E-02	1,78E-03	9,92E-04	0	0	0	0	0	0	0	7,87E-04	5,55E-03	0	1,60E-03	-2,22E-02
GWP-total	kg CO ₂ eq.	2,07E+02	6,08E+00	4,07E+00	-1.83E+00	0	0	0	0	0	0	9,27E+00	1,90E+01	0	9,87E+00	-1,37E+01
ODP	kg CFC 11 eq.	1,48E-05	1,40E-06	4,89E-07	0	0	0	0	0	0	0	2,09E-06	4,36E-06	0	4,89E-06	-1,81E-07
AP	mol H ⁺ eq.	5,58E-01	2,49E-02	1,43E-02	0	0	0	0	0	0	0	9,71E-02	7,78E-02	0	9,71E-02	-7,37E-02
EP-freshwater	kg PO ₄ ³⁻ eq.	6,17E-02	3,22E-03	1,67E-03	0	0	0	0	0	0	0	1,50E-02	1,01E-02	0	1,39E-02	-6,61E-03
EP-freshwater	kg P eq.	2,05E-03	9,02E-05	5,94E-05	0	0	0	0	0	0	0	6,37E-05	2,53E-04	0	1,15E-04	-1,22E-03
EP-marine	kg N eq.	1,37E-01	7,19E-03	3,66E-03	0	0	0	0	0	0	0	3,79E-02	2,02E-02	0	3,17E-02	-2,69E-03
EP-terrestrial	mol N eq.	1,65E+00	8,03E-02	4,33E-02	0	0	0	0	0	0	0	4,16E-01	2,26E-01	0	3,54E-01	-1,03E-01
POCP	kg NMVOC eq.	4,30E-01	2,43E-02	1,18E-02	0	0	0	0	0	0	0	1,14E-01	6,85E-02	0	1,01E-01	-1,32E-02
ADP-minerals&metals*	kg Sb eq.	9,89E-05	1,81E-05	4,20E-06	0	0	0	0	0	0	0	3,10E-06	5,64E-05	0	1,06E-05	-1,56E-04
ADP-fossil*	MJ	1,16E+03	9,12E+01	3,58E+01	0	0	0	0	0	0	0	1,33E+02	2,85E+02	0	3,19E+02	-1,30E+02
WDP*	m ³	1,85E+01	4,68E-01	4,36E-01	0	0	0	0	0	0	0	6,11E-01	1,46E+00	0	1,26E+00	-2,63E+01
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption															

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Potential environmental impact – additional mandatory and voluntary indicators

Results per Functional Unit																
Indicator	Unit	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG ⁵	kg CO ₂ eq.	2,07E+02	6,08E+00	4,07E+00	-1,83E+00	0	0	0	0	0	0	9,27E+00	1,90E+01	0	9,87E+00	-1,37E+01

Use of resources

Results per Functional Unit																
Indicator	Unit	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	5,99E+01	9,76E-01	1,37E+00	0	0	0	0	0	0	0	7,76E-01	3,05E+00	0	4,27E+00	-1,79E+01
PERM	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
PERT	MJ	5,99E+01	9,76E-01	1,37E+00	0	0	0	0	0	0	0	7,76E-01	3,05E+00	0	4,27E+00	-1,79E+01
PENRE	MJ	8,09E+02	9,84E+01	4,19E+01	0	0	0	0	0	0	0	1,42E+02	3,08E+02	0	3,46E+02	-1,69E+02
PENRM	MJ.	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
PENRT	MJ	8,09E+02	9,84E+01	4,19E+01	0	0	0	0	0	0	0	1,42E+02	3,08E+02	0	3,46E+02	-1,69E+02
SM	kg	1,26E+00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RSF	MJ	9,45E+00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FW	m ³	3,84E+00	1,73E-02	7,15E-02	0	0	0	0	0	0	0	1,41E-02	5,42E-02	0	3,67E-01	-2,04E+00
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water															

⁵ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Waste production and output flows

Waste production

Results per Functional Unit																
Indicator	Unit	Tot.A 1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	1,15E-03	5,85E-05	2,48E-05	0	0	0	0	0	0	0	5,98E-05	1,83E-04	0	1,11E-04	-3,90E-04
Non-hazardous waste disposed	kg	2,39E+03	4,36E+00	4,70E+01	0	0	0	0	0	0	0	1,43E-01	1,36E+01	0	2,29E+03	-3,40E+00
Radioactive waste disposed	kg	1,45E-02	6,27E-04	2,48E-04	0	0	0	0	0	0	0	9,31E-04	1,96E-03	0	2,23E-03	-3,63E-04

Other output flows

Results per Functional Unit																
Indicator	Unit	Tot. A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	0	0	0	0	0	0	0	0	0	0	890	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Results per Functional Unit		
BIOTIC CARBON CONTENT	Unit	QUANTITY
Biogenic carbon content in product	kg C	0
Biogenic carbon content in packaging	kg C	0

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂.

Environmental Information- results are by m³ of product

Estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

ECOpact Ultra Series Projectado

Potential environmental impact – mandatory indicators according to EN 15804

Results per Functional Unit																
Indicator	Unit	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-fossil	kg CO ₂ eq.	2,84E+02	5,47E+00	2,57E+01	- 2,62E+00	0	0	0	0	0	0	8,34E+00	1,71E+01	0	8,87E+00	-1,07E+01
GWP-biogenic	kg CO ₂ eq.	1,73E-01	1,70E-03	1,75E-02	0	0	0	0	0	0	0	1,47E-03	5,32E-03	0	7,56E-03	-4,17E-02
GWP-luluc	kg CO ₂ eq.	6,37E-02	1,60E-03	6,57E-03	0	0	0	0	0	0	0	7,08E-04	4,99E-03	0	1,44E-03	-1,81E-02
GWP-total	kg CO ₂ eq.	2,85E+02	5,47E+00	2,58E+01	- 2,62E+00	0	0	0	0	0	0	8,34E+00	1,71E+01	0	8,88E+00	-1,08E+01
ODP	kg CFC11 eq.	2,01E-05	1,26E-06	2,83E-06	0	0	0	0	0	0	0	1,88E-06	3,92E-06	0	4,40E-06	-5,63E-08
AP	mol H ⁺ eq.	8,75E-01	2,24E-02	9,23E-02	0	0	0	0	0	0	0	8,74E-02	7,00E-02	0	8,74E-02	-1,07E+01
EP-freshwater	kg PO ₄ ³⁻ eq.	9,54E-02	2,90E-03	1,07E-02	0	0	0	0	0	0	0	1,35E-02	9,05E-03	0	1,25E-02	-4,73E-03
EP-freshwater	kg P eq.	4,66E-03	8,11E-05	4,36E-04	0	0	0	0	0	0	0	6,37E-05	2,53E-04	0	1,15E-04	-9,92E-04
EP-marine	kg N eq.	1,94E-01	6,47E-03	2,24E-02	0	0	0	0	0	0	0	3,79E-02	2,02E-02	0	3,17E-02	-3,49E-04
EP-terrestrial	mol N eq.	2,39E+00	7,22E-02	2,69E-01	0	0	0	0	0	0	0	4,16E-01	2,26E-01	0	3,54E-01	-6,36E-02
POCP	kg NMVOC eq.	6,10E-01	2,19E-02	7,16E-02	0	0	0	0	0	0	0	1,14E-01	6,85E-02	0	1,01E-01	-5,16E-03
ADP-minerals&metals*	kg Sb eq.	2,34E-04	1,62E-05	3,13E-05	0	0	0	0	0	0	0	2,78E-06	5,08E-05	0	9,50E-06	-1,28E-04
ADP-fossil*	MJ	1,67E+03	8,21E+01	2,12E+02	0	0	0	0	0	0	0	1,19E+02	2,56E+02	0	2,87E+02	-1,00E+02
WDP*	m ³	3,19E+01	4,21E-01	3,40E+00	0	0	0	0	0	0	0	5,49E-01	1,32E+00	0	1,13E+00	-2,14E+01
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption															

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Potential environmental impact – additional mandatory and voluntary indicators

Results per Functional Unit																
Indicator	Unit	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG ⁶	kg CO ₂ eq.	2,85E+02	5,47E+00	2,58E+01	-2,62E+00	0	0	0	0	0	0	8,34E+00	1,71E+01	0	8,88E+00	-1,08E+01

Use of resources

Results per Functional Unit																
Indicator	Unit	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	8,84E+01	8,78E-01	8,59E+00	0	0	0	0	0	0	0	6,98E-01	2,74E+00	0	3,85E+00	-1,45E+01
PERM	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
PERT	MJ	8,84E+01	8,78E-01	8,59E+00	0	0	0	0	0	0	0	6,98E-01	2,74E+00	0	3,85E+00	-1,45E+01
PENRE	MJ	2,05E+03	8,85E+01	2,49E+02	0	0	0	0	0	0	0	2,03E+03	8,85E+01	0	3,12E+02	-1,32E+02
PENRM	MJ.	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
PENRT	MJ	2,05E+03	8,85E+01	2,49E+02	0	0	0	0	0	0	0	2,03E+03	8,85E+01	0	3,12E+02	-1,32E+02
SM	kg	1,80E+00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RSF	MJ	1,35E+00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FW	m ³	3,51E+00	1,56E-02	3,86E-01	0	0	0	0	0	0	0	1,27E-02	4,88E-02	0	3,30E-01	-1,67E+00
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water															

Waste production and output flows

Waste production

⁶ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Results per Functional Unit																
Indicator	Unit	Tot.A 1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	1,50E-03	5,26E-05	1,62E-04	0	0	0	0	0	0	0	5,38E-05	1,64E-04	0	1,11E-04	-3,15E-04
Non-hazardous waste disposed	kg	5,25E+01	3,92E+00	2,38E+02	0	0	0	0	0	0	0	1,28E-01	1,22E+01	0	2,06E+03	-2,77E+00
Radioactive waste disposed	kg	1,10E-02	5,64E-04	1,43E-03	0	0	0	0	0	0	0	8,37E-04	1,76E-03	0	2,01E-03	-2,55E-04

Other output flows

Results per Functional Unit																
Indicator	Unit	Tot. A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	0	0	0	0	0	0	0	0	0	0	890	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Results per Functional Unit		
BIOGENIC CARBON CONTENT	Unit	QUANTITY
Biogenic carbon content in product	kg C	0
Biogenic carbon content in packaging	kg C	0

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂.

Additional information

With the aim of achieving a positive contribution to nature and society, we develop our activity based on principles of sustainable development, through continuous improvement in our environmental behaviour and focused on these four fundamental principles: our Management System, control environmental impact, contribution to the circular economy and transparent relationship with the environment.

Registry of carbon footprint, compensation and CO₂ absorption projects of the Ministerio para la Transición Ecológica y el Reto Demográfico de España.



LafargeHolcim Spain has registered its carbon footprint in section a) of the Carbon footprint and commitment to reduce greenhouse gas emissions for the years 2016, 2017, 2018 and 2019.

The limits of the organization included in the calculation are: cement, concrete and mortar manufacturing activity carried out in all its facilities in Spain, central offices in Madrid and 63 production centers

Our commitment to the circular economy as the main way to take advantage of the waste life cycle

The transition from a linear economy to a circular economy is one of the environmental priorities of our business. Within our activity, our objective is to reuse the value of waste as resources, that is, to maximize its life cycle.

At LafargeHolcim, we achieve the transition to circularity by complementing the activity of Geocycle, a subsidiary of the Group that is dedicated to the pre-treatment of waste to turn it into fuel, and the cement factories that use it in their clinker production process (component cement base).

Proactive restoration of our quarries

At LafargeHolcim we have been working, for more than 30 years, for the restoration of our quarries with the aim of generating a net positive impact on biodiversity. We are committed to a participatory model of quarry rehabilitation in which the increase of biodiversity and natural capital is favoured.

Our restoration model serves as a lever for change on the critical problem of biodiversity loss and its potential to reverse its current negative trend. This work, key when it comes to creating shared value with the communities in which we operate, has been recognized in 2018 with the

first second prize in the "Company and Biodiversity" category in the latest edition of the European Business Awards for the Environment , promoted by the Biodiversity Foundation.



Information related to Sector EPD

Individual EPD.

Differences versus previous versions

First version of EPD

References

- General Programme Instruction of the International EPD® System. Version 3.01.
- ISO 14020:2000 Environmental labels and declarations-General principles
- ISO 14025:2010 Environmental labels and declarations-Type III Environmental Declarations-Principles and procedures
- ISO 14040:2006 Environmental management-Life Cycle Assessment-Principles and framework
- ISO 14044:2006 Environmental management-Life Cycle Assessment-Requirements and guidelines
- PCR 2019:14 Construction products (EN 15804:A2) version 1.1
- EN 15804:2012+A2:2019 Sustainability of construction works-Environmental Product Declarations-Core rules for the product category of construction products
- c-PCR-003 Concrete and concrete elements (EN 16757)

